

PROCESS REPORT

Time Zone: Indian Standard Time or IST (GMT+5:30)

Equipment: Kill Tank System (S18BMP-KIL-01)

Facility: S18, BMP1

Report Generation: SuperAdmin (EMPID0001) 30

Report: SuperAdmin (EMPID0001) 30

Executive Summary			
Process Name	Sterilization in Place	Batch No.	Batch No
Run Number / ID	3	Run Description	Run For Batch-1
Process Start	SuperAdmin (EMPID0001) 19 Oct	Process End	SuperAdmin (EMPID0001) 19 Oct

Sterilization Hold Start	Sterilization Hold End	Sterilization Hold Duration
19 Oct 2020 15:47:09	19 Oct 2020 16:15:25	28:16

Parameters	KIL01-LT01 (L)	KIL01-PT01 (Bar)	KIL01-TT01 (°C)	AI-PH (pH)
Minimum Value	0 19 Oct 2020 15:22:57	0 19 Oct 2020 16:01:17	0 19 Oct 2020 16:01:17	0 19 Oct 2020 16:01:17
Maximum Value	0 19 Oct 2020 16:21:50	0.287507623 19 Oct 2020 16:21:50	30.1318436 19 Oct 2020 16:21:50	8.001416 19 Oct 2020 16:21:50
Trendline Legend				
Alarms	P1 = 3	P2 = 21	Total = 24	

Review :	SuperAdmin (EMPID0001) 30 Mar 2021 16:28:30	Remarks:	Reviewed ok
Approval :	SuperAdmin (EMPID0001) 30 Mar 2021 16:29:18	Remarks:	Approved ok

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Alarm Category	Definition: System Impact and Action Plan
Priority 1 (P1) or Action	System is not in a state-of-control, operator intervention is mandatory: System will hard stop on occurrence of the alarm. Operator intervention is required to assess the cause of the alarm and restore state-of- control (including restart or resume the system).
Priority 2 (P2) or Alert	System is in a state-of-control with interlocking alarms, operator intervention is not mandatory: Operator is alerted, close monitoring may be required to prevent escalation, but intervention is not mandatory or required. System resumes once alarm condition is addressed.

Control Tag Error

Recipe Parameters					
S. No.	Steps	Parameters	Units	Set Points	Ranges
1	Jacket Pushback	Time	min	10	0 to 99
2	Agitator Speed	rpm	rpm	30	0 to 93
3	Heating 1	Temperature	DegC	88.1	88.1 0 to 100
4	Evacuation Time	Time	min	99	0 to 99
5	Heating 2	Temperature	DegC	101	100 to 125
6	Stabilization Time	Time	min	29	0 to 99
7	Decontamination Temperature	Temperature	DegC	120	120 to 150
8	Holding Time	Time	min	10	0 to 99
9	Cooling 1	Temperature	DegC	98	95 to 125
10	Cooling 2	Temperature	DegC	83	50 to 95

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Alarm Management Details (Critical)					
Alarm Message	Active On	Inactive On	Duration (mm:ss)	Acknowledged On	Acknowledged By
Tag Val	14/10/2021 12:44:04	14/10/2021 12:44:04	12:44:04	14/10/2021 12:44:04	Tag Val
Tag Val	14/10/2021 12:44:04	14/10/2021 12:44:04	12:44:04	14/10/2021 12:44:04	Tag Val
Tag Val	14/10/2021 12:44:04	14/10/2021 12:44:04	12:44:04	14/10/2021 12:44:04	Tag Val
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14/10/2021 12:44:05	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val
14/10/2021 12:44:05	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val
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14/10/2021 12:44:05	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val	Tag Val
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