

<b>CLIENT NAME:-</b>	M/s. ADVANCED PHARMACEUTICAL INDUSTRIES , KSA.		
<b>MANUFACTURED BY:-</b>	M/s. TSA PROCESS EQUIPMENTS PVT. LTD., MUMBAI.		
<b>SYSTEM NAME:-</b>	200 LTR SOLUTION PREPARATION BFS-01 SYSTEM .		
<b>PROCESS NAME:-</b>	STERILIZATION IN PLACE	<b>EQUIPMENT ID:-</b>	2120B020
<b>PRODUCT NAME :-</b>	TSA1	<b>BATCH NAME:-</b>	BSC
<b>PRINT INTERVAL TIME:-</b>	1(In Min)	<b>USER NAME :-</b>	DREAMSOFT

Step	Tag Name	Set Parameter	Unit	Sterilization Hold Time Summary		
STERILIZATION	STERILIZATION-CSP	80.0	°C	Sterilization Hold Start Date & Time	09-03-2022	10:29:49
	STERILIZATION Drop SP	60.0	°C	Sterilization Hold End Date & Time	09-03-2022	10:31:51
	STERILIZATION-LSP	30.0	°C	<b>Sterilization Cycle Summary</b>		
	STABILIZATION TIMER	55	Mins	Cycle Start Date & Time	09-03-2022	10:17:29
	STERILIZATION HOLD TIMER	2	Mins	Cycle Stop Date & Time	09-03-2022	10:35:09

Mar 9 2022  
10:17AM

<b>DONE BY:</b>		<b>CHECKED BY:</b>		<b>REVIEWED BY:</b>	
<b>SIGNATURE:</b>		<b>SIGNATURE:</b>		<b>SIGNATURE:</b>	
<b>PRINTED BY:</b>	DREAMSOFT	<b>PRINT DATE:</b>	25-03-2022	<b>PRINT TIME:</b>	16:19:44

DATE	TIME	CPT-1001-001 bar	TT-1001-001 °C	TT-1001-002 °C	TT-1001-003 °C	TT-1001-004 °C	TT-1001-005 °C	Cycle step
09-03-2022	10:17:29	1.10	24.2	26.0	26.6	25.3	27.0	JACKET DRAIN STEP
09-03-2022	10:18:12	1.10	24.2	26.0	26.6	25.3	27.0	STEAM FLUSHING STEP
09-03-2022	10:18:29	1.10	24.2	26.0	26.6	25.3	27.0	STEAM FLUSHING STEP
09-03-2022	10:18:57	1.10	24.2	26.0	26.6	25.3	27.0	HEAT UP STEP
09-03-2022	10:19:29	1.10	24.2	26.0	26.6	25.3	27.0	HEAT UP STEP
09-03-2022	10:20:29	1.10	26.0	27.0	26.6	26.3	27.0	HEAT UP STEP
09-03-2022	10:21:29	1.10	33.0	32.0	28.6	31.6	29.5	HEAT UP STEP
09-03-2022	10:22:29	1.10	38.0	34.2	36.0	32.0	37.1	HEAT UP STEP
09-03-2022	10:23:29	1.10	45.0	40.0	43.7	42.0	44.9	HEAT UP STEP
09-03-2022	10:24:29	1.10	50.0	49.0	47.0	48.4	49.9	HEAT UP STEP
09-03-2022	10:25:29	1.10	60.0	55.0	57.0	59.0	58.0	HEAT UP STEP
09-03-2022	10:26:29	1.10	60.0	55.0	57.0	59.0	58.0	HEAT UP STEP
09-03-2022	10:27:29	1.10	68.0	65.3	57.0	64.8	58.0	HEAT UP STEP
09-03-2022	10:28:29	1.10	83.4	79.9	73.3	73.5	74.2	HEAT UP STEP
09-03-2022	10:28:55	1.10	83.4	79.9	80.5	78.3	81.6	STABILIZATION STEP
09-03-2022	10:29:29	1.10	83.4	79.9	78.0	78.3	81.6	STABILIZATION STEP
09-03-2022	10:29:51	1.10	83.4	79.9	80.5	78.3	81.0	STERILIZATION HOLD CYCLE START
09-03-2022	10:30:29	1.10	83.4	79.9	80.5	78.3	81.0	STERILIZATION HOLD CYCLE START

<b>DONE BY:</b>		<b>CHECKED BY:</b>		<b>REVIEWED BY:</b>	
<b>SIGNATURE:</b>		<b>SIGNATURE:</b>		<b>SIGNATURE:</b>	
<b>PRINTED BY:</b>	DREAMSOFT	<b>PRINT DATE:</b>	25-03-2022	<b>PRINT TIME:</b>	16:19:45

DATE	TIME	CPT-1001-001 bar	TT-1001-001 °C	TT-1001-002 °C	TT-1001-003 °C	TT-1001-004 °C	TT-1001-005 °C	Cycle step
09-03-2022	10:31:29	1.10	83.4	79.9	80.5	78.3	81.0	STERILIZATION HOLD CYCLE START
09-03-2022	10:32:29	1.10	83.4	79.9	80.5	78.3	81.0	STERILIZATION HOLD CYCLE START
09-03-2022	10:32:37	1.10	83.4	79.9	80.5	78.3	81.0	LINE DEPRESSURISE STEP
09-03-2022	10:33:29	1.10	83.4	79.9	80.5	78.3	81.0	LINE DEPRESSURISE STEP
09-03-2022	10:34:29	1.10	83.4	79.9	80.5	78.3	81.0	LINE DEPRESSURISE STEP
Min Value		1.10	24.2	26.0	26.6	25.3	27.0	
Max Value		1.10	83.4	79.9	80.5	78.3	81.6	
F0 Value								

**RESULT :-** STERILIZATION CYCLE PASSED

<b>DONE BY:</b>		<b>CHECKED BY:</b>		<b>REVIEWED BY:</b>	
<b>SIGNATURE:</b>		<b>SIGNATURE:</b>		<b>SIGNATURE:</b>	
<b>PRINTED BY:</b>	DREAMSOFT	<b>PRINT DATE:</b>	25-03-2022	<b>PRINT TIME:</b>	16:19:46