



## BFS-01 SYSTEM PRESSURE HOLD TEST REPORT



<b>CLIENT NAME:-</b>	M/s. ADVANCED PHARMACEUTICAL INDUSTRIES , KSA.		
<b>MANUFACTURED BY:-</b>	M/s. TSA PROCESS EQUIPMENTS PVT. LTD., MUMBAI.		
<b>SYSTEM NAME:-</b>	200 LTR SOLUTION PREPARATION BFS-01 SYSTEM .		
<b>PROCESS NAME:-</b>	PRESSURE HOLD TEST	<b>EQUIPMENT ID:-</b>	2120B020
<b>PRODUCT NAME :-</b>	PRODUCT 1	<b>BATCH NAME:-</b>	TEST 2
<b>PRINT INTERVAL TIME:-</b>	1 (Mins)	<b>USER NAME :-</b>	tsa_demo

Step	Tag Name	Set Parameter	Unit
PRESSURE HOLD TEST	CPT-1001-001 CSP	4.80	bar
	CPT-1001-001 Drop Limit	0.80	bar
	CPT-1001-001 LSP	2.00	bar
	Pressure Stabilization Timer	60	Sec
	Pressure Hold Timer	2	Min

Pressure Hold Summary			PHT Cycle Summary		
Pressure Start Date & Time	28-04-2022	15:28:03	Pressure Cycle Start Date & Time	28-04-2022	15:25:56
Pressure End Date & Time	28-04-2022	15:30:03	Pressure Cycle Stop Date & Time	28-04-2022	15:31:19
Hold Start Pressure	4.83	Bar			
Hold End Pressure	4.81	Bar			
Pressure Drop	0.02	Bar			

<b>DONE BY:</b>		<b>CHECKED BY:</b>		<b>REVIEWED BY:</b>	
<b>SIGNATURE:</b>		<b>SIGNATURE:</b>		<b>SIGNATURE:</b>	
<b>PRINTED BY:</b>	tsa_demo	<b>PRINT DATE:</b>	28-04-2022	<b>PRINT TIME:</b>	16:59:29



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DATE	TIME	CPT-1001-001 bar	TT-1001-001 °C	Cycle step
28-04-2022	15:25:56	1.30	29.9	Pressurization Step
28-04-2022	15:26:56	1.30	29.9	Pressurization Step
28-04-2022	15:27:04	4.83	29.9	Stabilization Step
28-04-2022	15:27:56	4.83	29.9	Stabilization Step
28-04-2022	15:28:03	4.83	29.9	Pressure Hold Step
28-04-2022	15:28:56	4.84	29.9	Pressure Hold Step
28-04-2022	15:29:56	4.81	29.9	Pressure Hold Step
28-04-2022	15:30:03	4.81	29.9	Pressure Hold timer Over
28-04-2022	15:30:05	4.81	29.9	Depressurization Step
28-04-2022	15:30:56	4.81	29.9	Depressurization Step
28-04-2022	15:31:19	1.10	29.9	CYCLE OVER
Min Value		4.81	29.9	
Max Value		4.84	29.9	

**RESULT :-**

**PRESSURE HOLD TEST PASSED**

<b>DONE BY:</b>		<b>CHECKED BY:</b>		<b>REVIEWED BY:</b>	
<b>SIGNATURE:</b>		<b>SIGNATURE:</b>		<b>SIGNATURE:</b>	
<b>PRINTED BY:</b>	tsa_demo	<b>PRINT DATE:</b>	28-04-2022	<b>PRINT TIME:</b>	16:59:40