



BFS-01 SYSTEM BATCH PREPARATION REPORT



CLIENT NAME:-	M/s. ADVANCED PHARMACEUTICAL INDUSTRIES , KSA.				
MANUFACTURED BY:-	M/s. TSA PROCESS EQUIPMENTS PVT. LTD., MUMBAI.				
SYSTEM NAME:-	200 LTR SOLUTION PREPARATION BFS-01 SYSTEM .				
PROCESS NAME:-	BATCH PREPARATION REPORT	EQUIPMENT ID:-	2120B020		
PRODUCT NAME :-	PRODUCT 1	BATCH NAME:-	TEST 2		
PRINT INTERVAL TIME:-	1 (Mins)	USER NAME :-	tsa_demo		
RECIPE NAME :-	BATCH 1				

Cycle-1	JACKET DRAIN CYCLE	Cycle-6	NONE	Cycle-11	NONE
Cycle-2	BATCH FILLING CYCLE	Cycle-7	NONE	Cycle-12	NONE
Cycle-3	BATCH COOLING CYCLE	Cycle-8	NONE	Cycle-13	NONE
Cycle-4	MIXING CYCLE	Cycle-9	NONE	Cycle-14	NONE
Cycle-5	NONE	Cycle-10	NONE	Cycle-15	NONE

DONE BY:		CHECKED BY:		REVIEWED BY:	
SIGNATURE:		SIGNATURE:		SIGNATURE:	
PRINTED BY:	tsa_demo	PRINT DATE:	28-04-2022	PRINT TIME:	16:53:37



BFS-01 SYSTEM BATCH PREPARATION REPORT



Step	Tag Name	Set Parameter	Unit	Batch Preparation Cycle Summary		
JACKET DRAIN CYCLE	JACKET DRAIN TIMER	65	Sec	Cycle Start Date & Time	28-04-2022	12:36:18
FILLING CYCLE	LC-1001-01 FILLING SP	80.2	Kg	Cycle Stop Date & Time	28-04-2022	12:50:55
	LC-1001-01 LSP	5.0	Kg			
COOLING CYCLE	TT-1001-01 HSP	75.0	°C			
	TT-1001-01 CSP	30.0	°C			
MIXING CYCLE	MIXING CYCLE TIMER	2	Min			
	1001-MST-001 SP	300	RPM			

DATE	TIME	LC-1001-01 Kg	TT-1001-001 °C	CPT-1001-001 bar	1001-MST-001 RPM	CYCLE
28-04-2022	12:36:18	81.0	29.9	2.50	0	JACKET DRAIN CYCLE
28-04-2022	12:37:18	5.0	29.9	2.50	0	JACKET DRAIN CYCLE
28-04-2022	12:37:23	5.0	29.9	2.50	0	BATCH FILLING CYCLE
28-04-2022	12:38:18	5.0	29.9	2.50	0	BATCH FILLING CYCLE
28-04-2022	12:39:18	5.0	29.9	2.50	0	BATCH FILLING CYCLE
28-04-2022	12:40:18	5.0	29.9	2.50	0	BATCH FILLING CYCLE
28-04-2022	12:41:18	5.0	29.9	2.50	0	BATCH FILLING CYCLE

DONE BY:		CHECKED BY:		REVIEWED BY:	
SIGNATURE:		SIGNATURE:		SIGNATURE:	
PRINTED BY:	tsa_demo	PRINT DATE:	28-04-2022	PRINT TIME:	16:53:57



BFS-01 SYSTEM BATCH PREPARATION REPORT



DATE	TIME	LC-1001-01 Kg	TT-1001-001 °C	CPT-1001-001 bar	1001-MST-001 RPM	CYCLE
28-04-2022	12:42:07	81.0	29.9	2.50	0	BATCH COOLING CYCLE
28-04-2022	12:42:18	81.0	29.9	2.50	300	BATCH COOLING CYCLE
28-04-2022	12:43:18	81.0	29.9	2.50	300	BATCH COOLING CYCLE
28-04-2022	12:44:12	81.0	29.9	2.50	0	INGREDIENTS ADDITION
28-04-2022	12:44:18	81.0	29.9	2.50	0	INGREDIENTS ADDITION
28-04-2022	12:45:18	81.0	29.9	2.50	0	INGREDIENTS ADDITION
28-04-2022	12:46:18	81.0	29.9	2.50	0	INGREDIENTS ADDITION
28-04-2022	12:47:18	81.0	29.9	2.50	0	INGREDIENTS ADDITION
28-04-2022	12:48:18	81.0	29.9	2.50	0	INGREDIENTS ADDITION
28-04-2022	12:48:50	81.0	29.9	2.50	0	MIXING CYCLE
28-04-2022	12:49:18	81.0	29.9	2.50	300	MIXING CYCLE
28-04-2022	12:50:18	81.0	29.9	2.50	300	MIXING CYCLE
28-04-2022	12:50:55	81.0	29.9	2.50	0	CYCLE OVER

DONE BY:		CHECKED BY:		REVIEWED BY:	
SIGNATURE:		SIGNATURE:		SIGNATURE:	
PRINTED BY:	tsa_demo	PRINT DATE:	28-04-2022	PRINT TIME:	16:53:57